



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2369-3

Job Sheet 185898



Part No: D2369-3

Job Qty: 6 ea

Part Name: Locator Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/6/18

Job Tracking No:

Due Date: 11/27/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev A Removed from 9 Digit 05-12-05 JLM IPP Rev:B Now on Waterjet 07-05-28 JLM IPP
REV:C 13.05.21 AS PER DWG REV.B VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	6 pcs		11/27/18	0.02	0.86	Waterjet - Flow		SE 18/11/18
110	QC	6 pcs		11/27/18	0.00	0.00	QC2		SE 18/11/18
120	QC	6 pcs		11/27/18	0.00	0.00	QC8		NOV 14 2018 68
150	Packaging	6 pcs		11/27/18	0.00	0.00	Packaging3		NOV 15 2018 9-89
160	QC21-SA	6 Ea		11/27/18	0.00	0.00	QC21		DAS 21 9-89 NOV 15 2018

Part Op
Descriptions: 100 - 1-Cut as per Dwg D2369

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M5052H32S.040	5052-H32 .040 Sheet	8.1240 sf (1.354 ea)	100-Waterjet - Flow - 1	5094/18

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M5052H32S.040	8	53	0

Part Specifications

Specifications could not be found.

Plex 11/6/18 11:33 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS			
Part No. _____		skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐
NCR No. _____			Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐
				Rec/Store/Packaging ☐	Other ☐
			Supplier ☐		

Date : _____ Step #: _____ MRB (QSI042) Approval _____

Description Work Order Deviation



Root Cause			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐
Design ☐	Operator ☐	Bending ☐	Set-up ☐
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐	OTHER : _____	

FIRST ARTICLE INSPECTION CHECKLIST

Rev	Date	Change	Revised by	Approved
A	04.06.25	New Issue P/O D350-616-015	KJ/JLM	
B	13.06.26	Dimensions updated per Dwg Rev B	KJ	

